

# Time-expanded Space Logistics Network Modeling and Optimization for On-Orbit Servicing, Assembly, and Manufacturing (OSAM)

*SSDL presentation*

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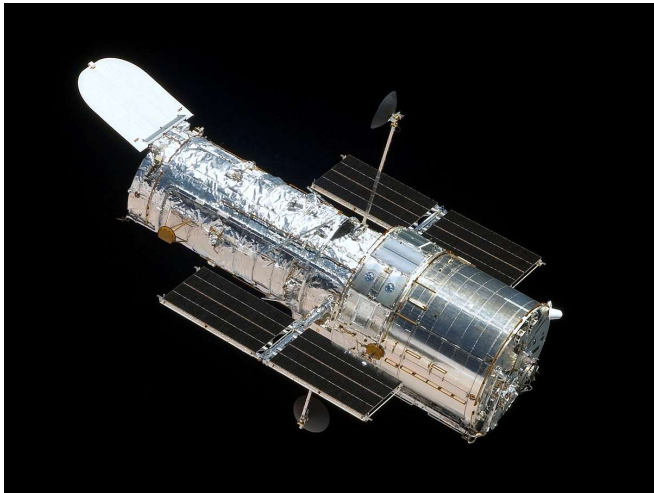
# Agenda

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# 1. Project's vision

## The need for robotic On-orbit Servicing (OOS)

### Hubble Space Telescope



- Deployed in 1990
- Low altitude: 540km
- First satellite designed to be serviced
- 5 visits by space shuttle and astronauts

### GEO satellites: Intelsat 901 → near term market for OOS



- Modern-day life relies on GEO sats
- Sophisticated and costly spacecraft
- High altitude: 35,786km
- Traditionally not designed to be serviced (this is going to change thanks to spacecraft modularization)
- GEO = harsh environment for astronauts<sub>3</sub>
- Space shuttle no longer in service

# 1. Project's vision

## On-Orbit Servicing State-of-the-Art

**On-Orbit Servicing state of the art has mainly focused on:**

- Development of space robotics and manufacturing technologies
- Multi-transfer trajectory design to service a finite sequence of satellites
- High-level cost benefit analysis

**OOS operators will soon need a system-level logistics modeling tool to concurrently optimize:**

- Operations scheduling of large scale, long-lasting OOS infrastructures
  - *When to assign service needs? To what servicer?*
- Logistics mission planning for fuel/parts/materials
  - *How frequently to resupply the orbital depots?*
- OOS infrastructure design
  - *How large the depots? How many servicers?*

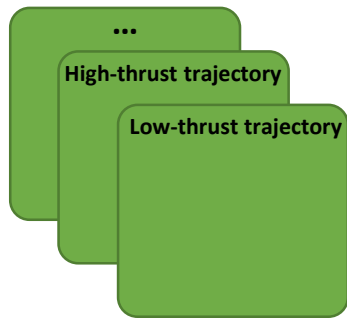
# 2. OSAM Logistics Software

## Our response to the upcoming industry need

### Modeling inputs

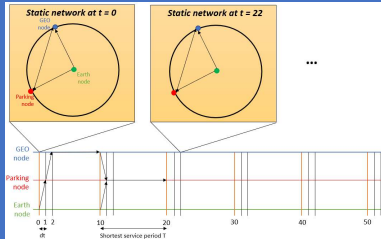
- Customer fleet
- Service needs
- OSAM architecture

### User-defined trajectory plug-ins

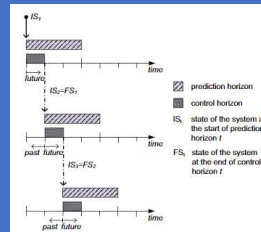


## Multi-orbit OSAM logistics planning software

- Time-expanded network



- Rolling horizon procedure

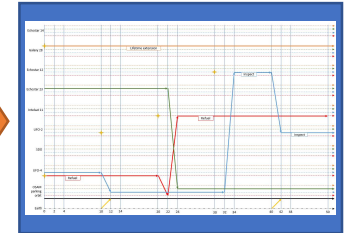


- Space logistics formulation

$$\begin{array}{l}
 \text{Minimize:} \\
 J = \sum_{(i,j) \in A} (c_{ij}^+ x_{ij}^+ + c_{ij}^- x_{ij}^-) \\
 \text{Subject to:} \\
 \sum_{(v,j) \in A} x_{v,j}^+ - \sum_{(v,i) \in A} x_{v,i}^- \leq d_i \quad \forall i \in N \quad \forall v \in V \quad \text{Mass balance} \\
 \sum_{(v,j) \in A} y_{v,j}^+ - \sum_{(v,i) \in A} y_{v,i}^- \leq d_{i,v} \quad \forall i \in N \quad \forall v \in V \\
 \begin{bmatrix} x_{ij}^+ \\ s_v y_{v,j}^+ \end{bmatrix} = Q_{v,i} \begin{bmatrix} x_{ij}^- \\ s_v y_{v,i}^- \end{bmatrix} \quad \forall (v,i,j) \in A \quad \text{Flow transformation} \\
 H_{v,i,j} x_{ij}^+ \leq e_{v,i,j} y_{v,i}^- \quad \forall (v,i,j) \in A \quad \text{Flow capacity} \\
 x_{ij}^+ \geq 0_{p \times 1} \quad \forall (v,i,j) \in A \quad \text{Flow nonnegativity}
 \end{array}$$

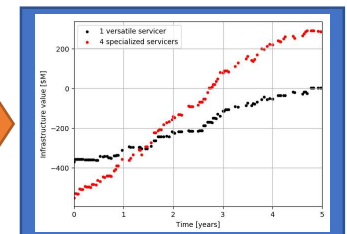
### Use case #1

Short-term OSAM operations scheduling



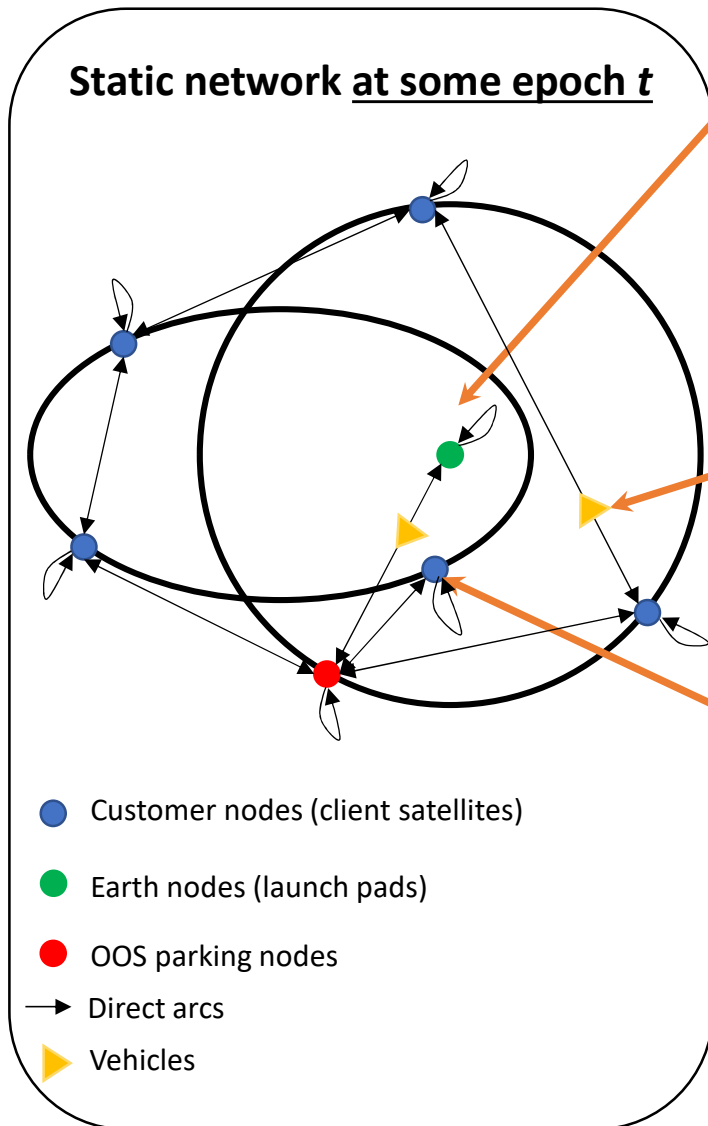
### Use case #2

Long-term OSAM strategic planning



# 3. Static Network

## Overview



### Commodity flows (variables)

- *Bi-propellant*: continuous
- *Mono-propellant*: continuous
- *EP propellant*: continuous
- *Spares*: continuous
- *Servicer tools*: integer
- *Vehicle*: integer

### Vehicles

- *Servicers*: free flying in space (high-thrust, low-thrust, multimodal)
- *Orbital depots*: stationed at OOS parking node(s)
- *Launch vehicles*: from Earth to parking node

### Service needs:

- *Refueling*: deterministic
- *Station keeping*: deterministic
- *Inspection*: deterministic
- *Retirement*: random
- *Repositioning*: random
- *Repair*: random
- *Mechanism deployment*: random

# 3. Static Network

## Customer satellites and service needs

Deterministic needs	Inspection		Refueling	Station keeping	
Description	Servicer performs proximity maneuver near the satellite without docking to inspect its condition		Servicer rendezvouses and docks to the satellite to top up its tank with additional propellant	Servicer rendezvouses and docks to the satellite to perform station-keeping maneuvers in place of the satellite	
Random needs	Repositioning	Retirement	Repair	Mechanism Deployment	
Description	Servicer changes the GEO orbital slots of the customer satellite	The servicer transports the defunct satellite to a graveyard orbit 300km above GEO	Servicer docks to satellite and replaces defective parts with spares	Servicer docks to satellite and unlock stuck appendages	

### Inputs common to all service needs

- ❖ Service fee [\$]
- ❖ Delay penalty cost [\$/day]
- ❖ ‘No-service’ penalty cost [\$]
  - *e.g*, if the OSAM operator is not committing to a contract
- ❖ Service duration
- ❖ Service window (illustrated in slide 27)

### Additional service specific parameters

- ❖ Refueling: amount of propellant needed to refuel the satellite
- ❖ Repair: amount of spares needed to repair the satellite
- ❖ Repositioning: angular position of the desired new orbital slot of the satellite

### Inputs specific to deterministic needs

- ❖ Time of 1<sup>st</sup> service need occurrence
- ❖ Time interval between occurrences

### Input specific to random needs

- ❖ Mean time interval between occurrences
  - Needs generated from Poisson probability distribution

# 3. Static Network

## OSAM architectural elements



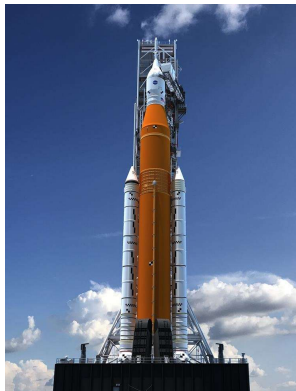
### Servicers

- ❖ Tools: type and number
- ❖ Orbital transfer: trajectory, Isp, propellant capacity, dry mass...
- ❖ Costs: manufacturing and operations
- ❖ Payload capacity for each type of commodity



### Orbital depots

- ❖ Dry mass
- ❖ Costs: manufacturing and operations
- ❖ Payload capacity for each type of commodity
- ❖ Own propellant consumption for station keeping maneuvers



### Launch vehicles

- ❖ Launch frequency (assumed deterministic)
- ❖ Mass-specific launch price tag
- ❖ Payload capacity to launch commodities in GTO or GEO
- ❖ 'Flight flexibility' parameter: *is the launcher allowed to resupply a servicer anywhere in space or just at the depot location?*



# 3. Static Network

## OSAM architectural elements

### Servicers' tools

- ❖ Tools are used by the servicers to provide services (e.g., robotic arm, refueling apparatus)
- ❖ Tools are swappable or not, depending on the desired design for the servicer
- ❖ The software user freely defines:
  - Tool mass
  - Tool cost
  - Service-tool mapping



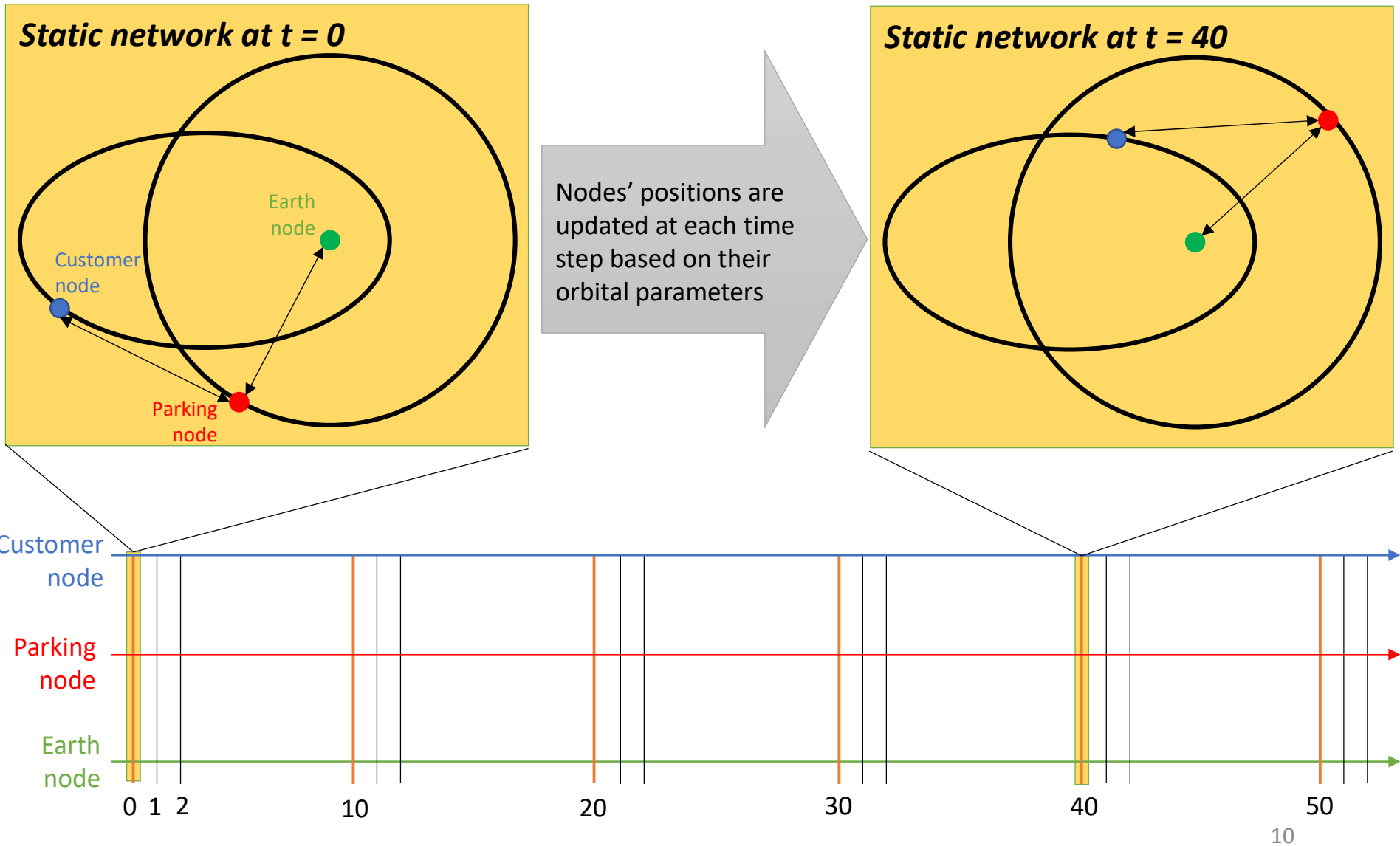
*Canadarm is the archetype of in-space robotic arm.*

### Example of service-tool mapping as software input

Tool	Inspection	Refueling	Station keeping	Retirement	Repositioning	Repair	Mechanism deployment
<b>T1:</b> Refueling apparatus	0	1	0	0	0	0	0
<b>T2:</b> Observation sensors	1	0	0	0	0	0	0
<b>T3:</b> Dexterous robotic arm	0	0	0	0	0	1	1
<b>T4:</b> Coupling mechanism	0	0	1	1	1	0	0

# 4. Dynamic network

Static network time expansion

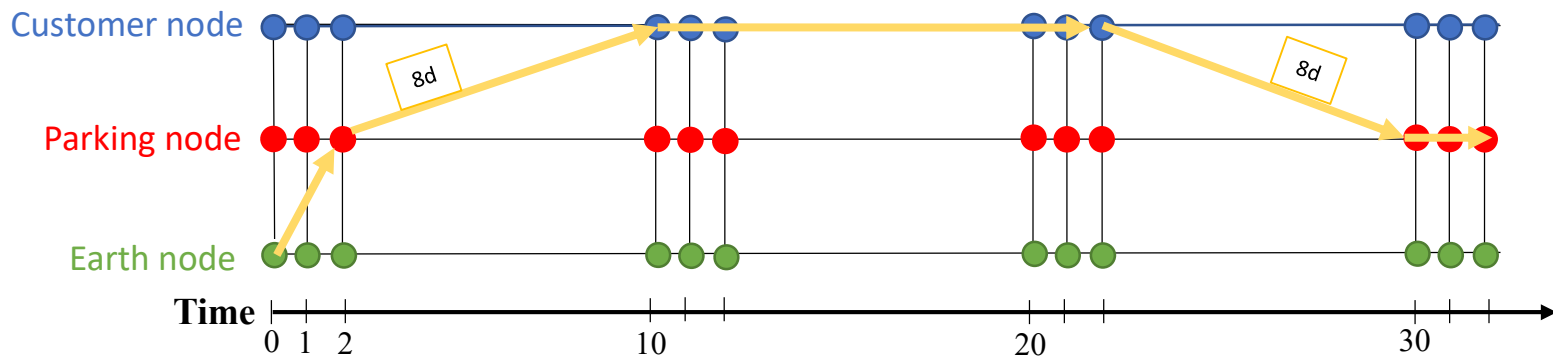


# 4. Dynamic network

## Transportation arcs

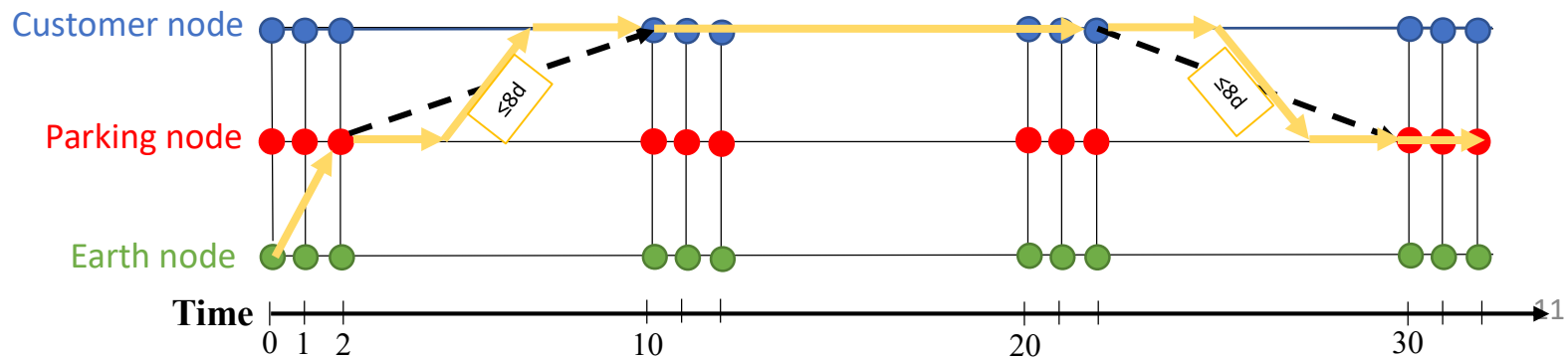
Until January 2021

The length of a transportation arc is the actual duration of the orbital maneuver



After January 2021

The length of a transportation arc is the time window within which the orbital maneuver must start and end



# 4. Dynamic network

## Servicers and orbital trajectories

### High-thrust, low-thrust,... or both?

Framework allows OSAM operators to model and simulate servicers with all kinds of propulsive technologies and user-defined trajectories (as plug-ins to the software).

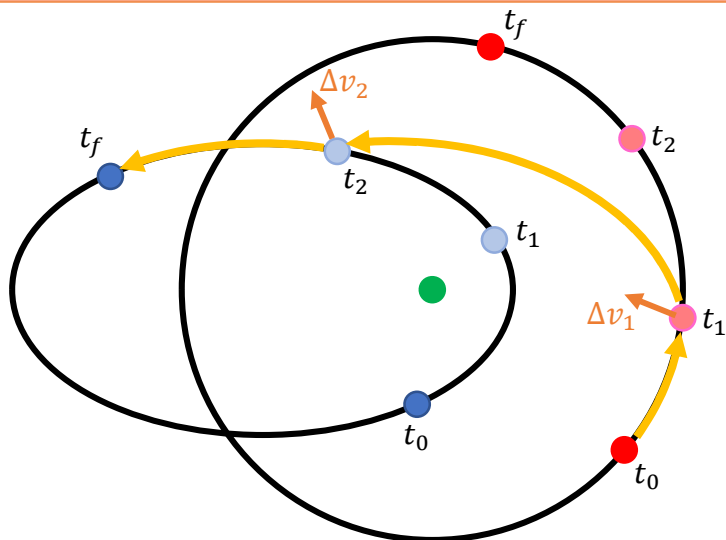
#### High-thrust trajectory model

Inputs:

- Orbital parameters of the departure and arrival nodes at  $t_0$  (start of the time window)
- Length of the time window (ie.,  $t_f - t_0$ )

Outputs:

- Terminal deltaVs  $\Delta v_1$  and  $\Delta v_2$



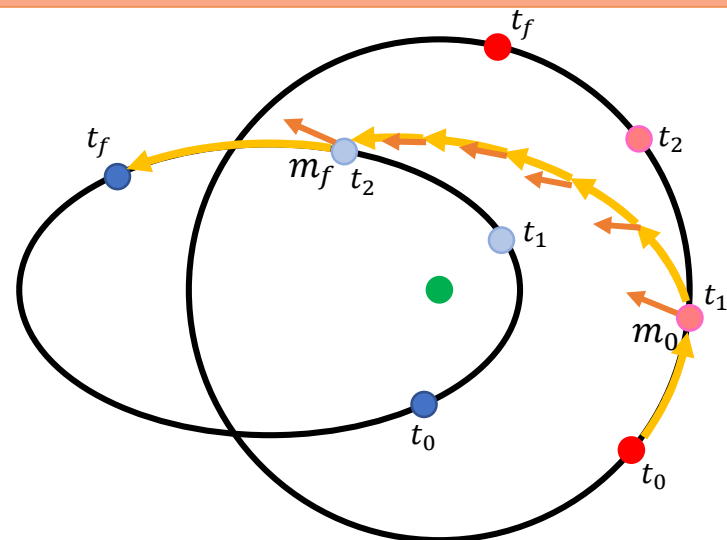
#### Low-thrust trajectory model

Inputs:

- Orbital parameters of the departure and arrival nodes at  $t_0$  (start of the time window)
- Length of the time window (ie.,  $t_f - t_0$ )
- Initial spacecraft mass  $m_0$

Outputs:

- Final mass  $m_f$  (propellant consumed =  $m_0 - m_f$ )



# 5. Rolling Horizon Procedure

The Rolling Horizon approach:

- Application: make decisions in a **dynamic stochastic** environment
- Underlying idea: make most immediate decisions, *i.e.*, during a time period called *control horizon* (CH), based on a forecast (deterministic or stochastic) of relevant information over a longer time interval called *planning horizon* (PH)

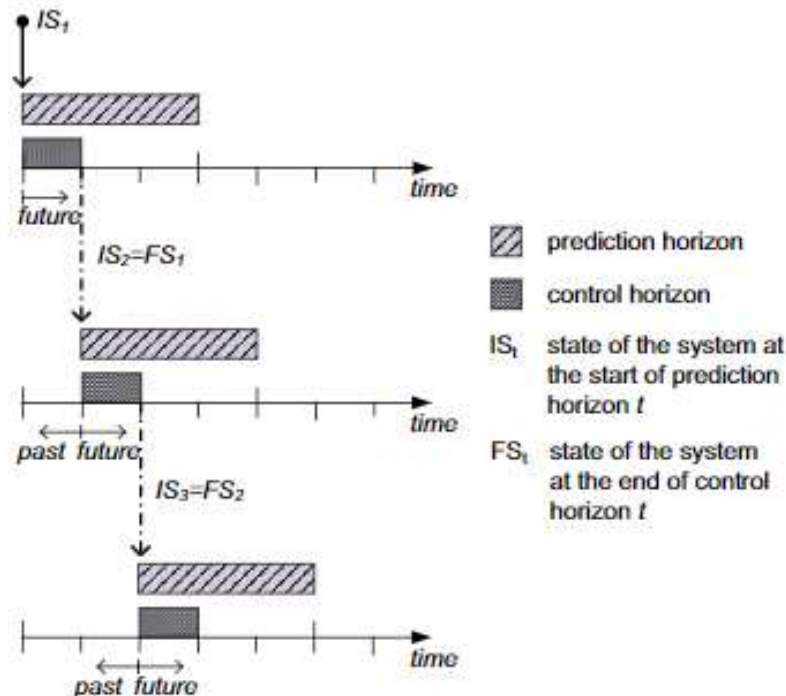


Illustration of the rolling horizon procedure. The prediction horizon is the planning horizon.

Credit: Silvente et al., "A Rolling Horizon Optimization Framework for the Simultaneous Energy Supply and Demand Planning in Microgrids" [1]

## Modification of traditional rolling horizon approach for application to on-orbit servicing operations:

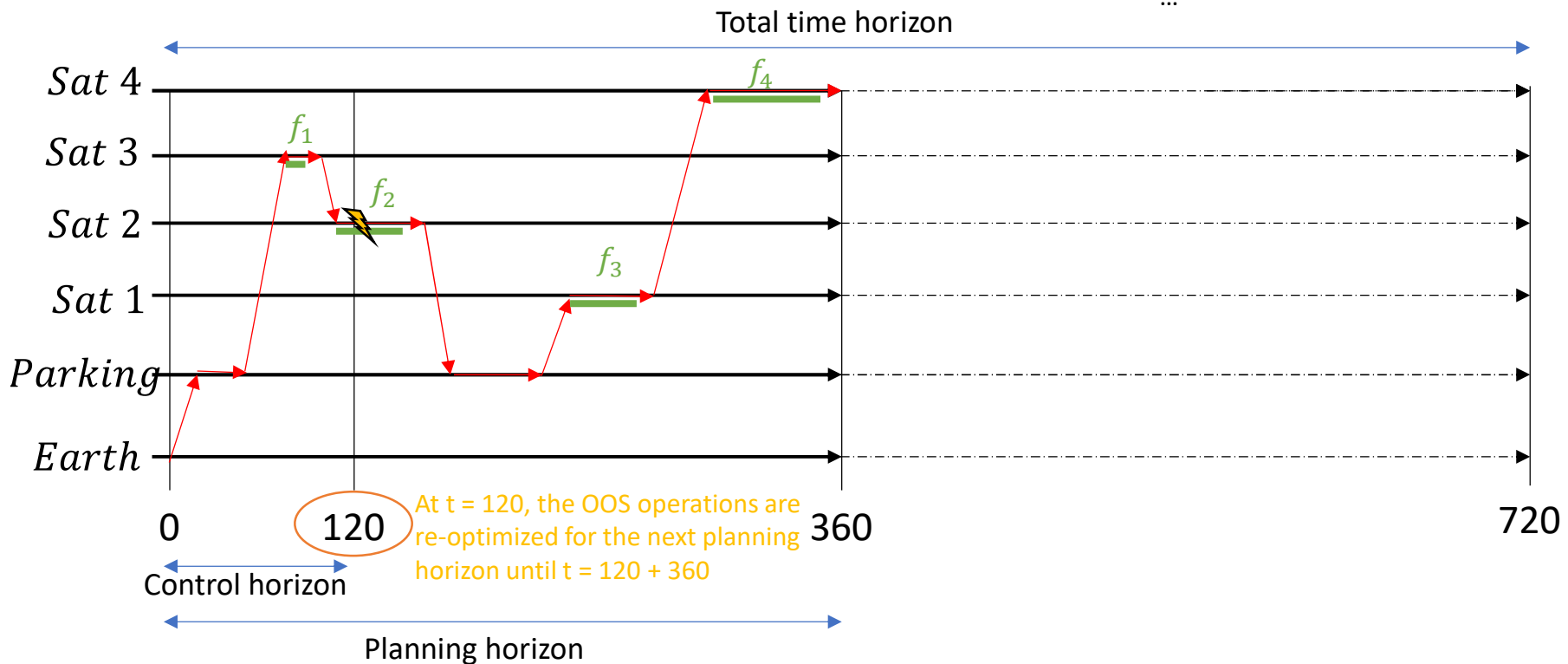
- Only deterministic service needs are forecasted over the planning horizon
- A new planning horizon is defined whenever a random service need arises (*i.e.*, not necessarily on a regular basis)

# 5. Rolling Horizon Procedure

Plan/optimize OOS operations over planning horizon  $[0,360]$  based on service needs recorded before time step  $t = 360$ .

Service timeline

- $f_1$ : [50, deterministic, G3,...]
- $f_2$ : [110, deterministic, G2,...]
- $f_3$ : [220, deterministic, G1,...]
- $f_4$ : [300, deterministic, G4,...]
- ...



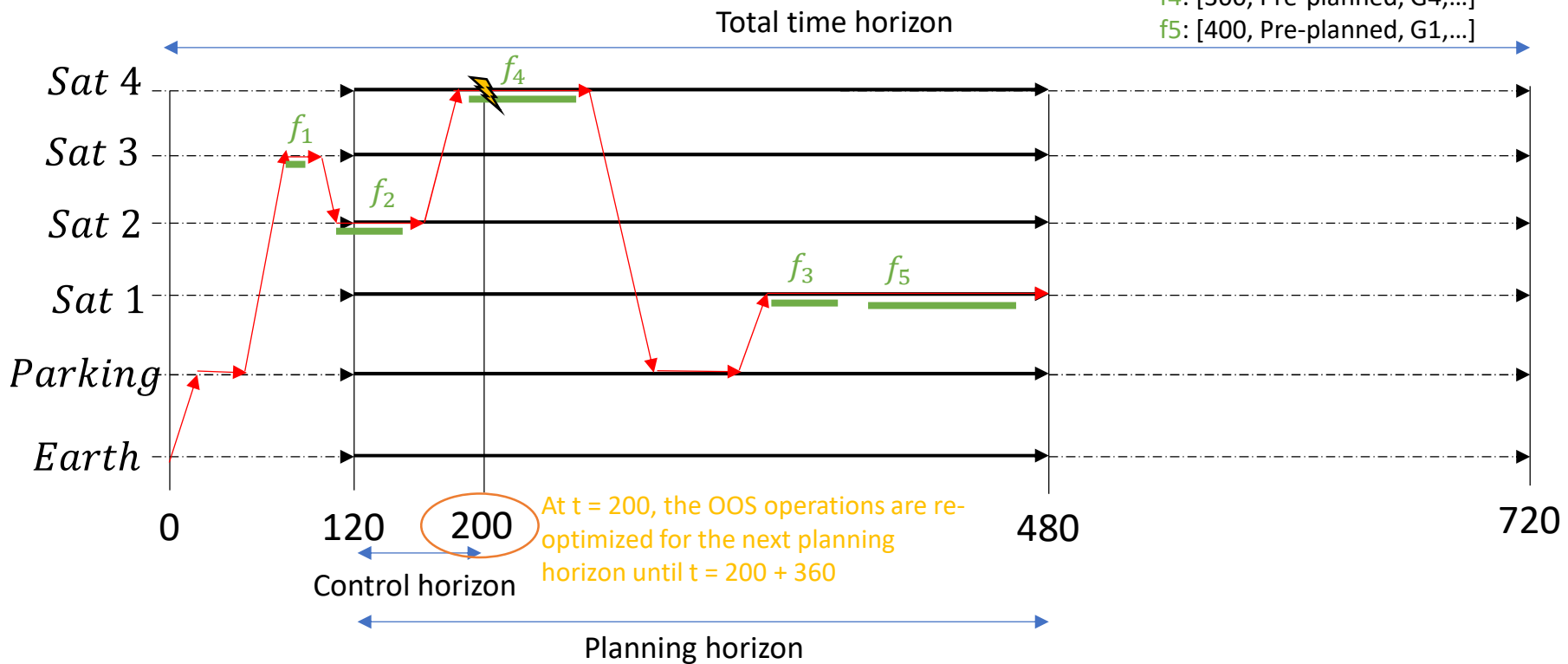
- Servicers' route(s)
- ▬ Deterministic service provided (e.g., refuel)
- ⚡ Servicers' routes cutoff to be propagated to next PH
- ▬ Random service provided (e.g., repair)

# 5. Rolling Horizon Procedure

Plan/optimize OOS operations over planning horizon [120,480] based on service needs recorded between time steps  $t = 120$  and  $t = 480$ .

Service timeline

- f1: [50, Pre-planned, G3,...]
- f2: [110, Pre-planned, G2,...]
- r1: [200, Random, G3,...]
- f3: [220, Pre-planned, G1,...]
- f4: [300, Pre-planned, G4,...]
- f5: [400, Pre-planned, G1,...]



→ Servicers' route(s)



Servicers' routes cutoff to be propagated to next PH

— Deterministic service provided (e.g., refuel)

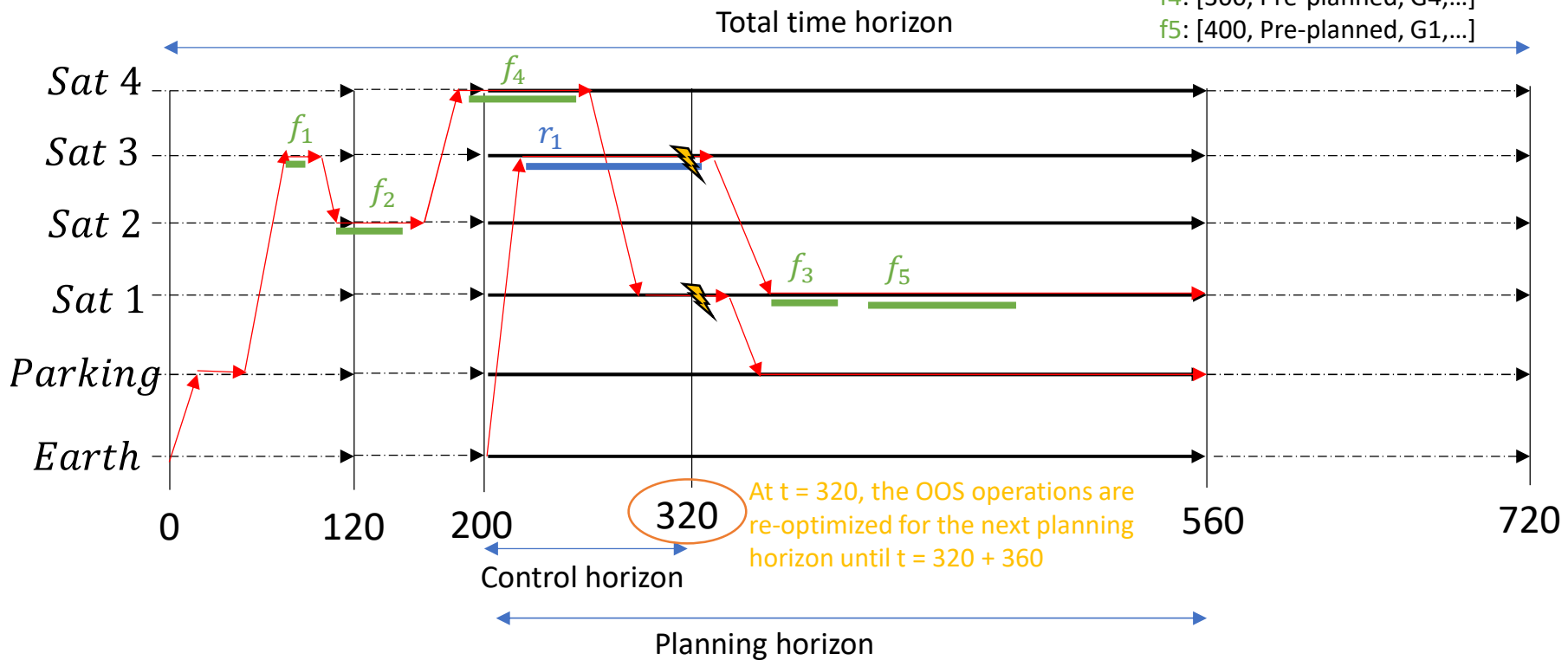
— Random service provided (e.g., repair)

# 5. Rolling Horizon Procedure

Plan/optimize OOS operations over planning horizon [200,560] based on service needs recorded between time steps  $t = 200$  and  $t = 560$ .

Service timeline

- f1: [50, Pre-planned, G3,...]
- f2: [110, Pre-planned, G2,...]
- r1: [200, Random, G3,...]
- f3: [220, Pre-planned, G1,...]
- f4: [300, Pre-planned, G4,...]
- f5: [400, Pre-planned, G1,...]



→ Servicers' route(s)



Servicers' routes cutoff to be propagated to next PH

— Deterministic service provided (e.g., refuel)

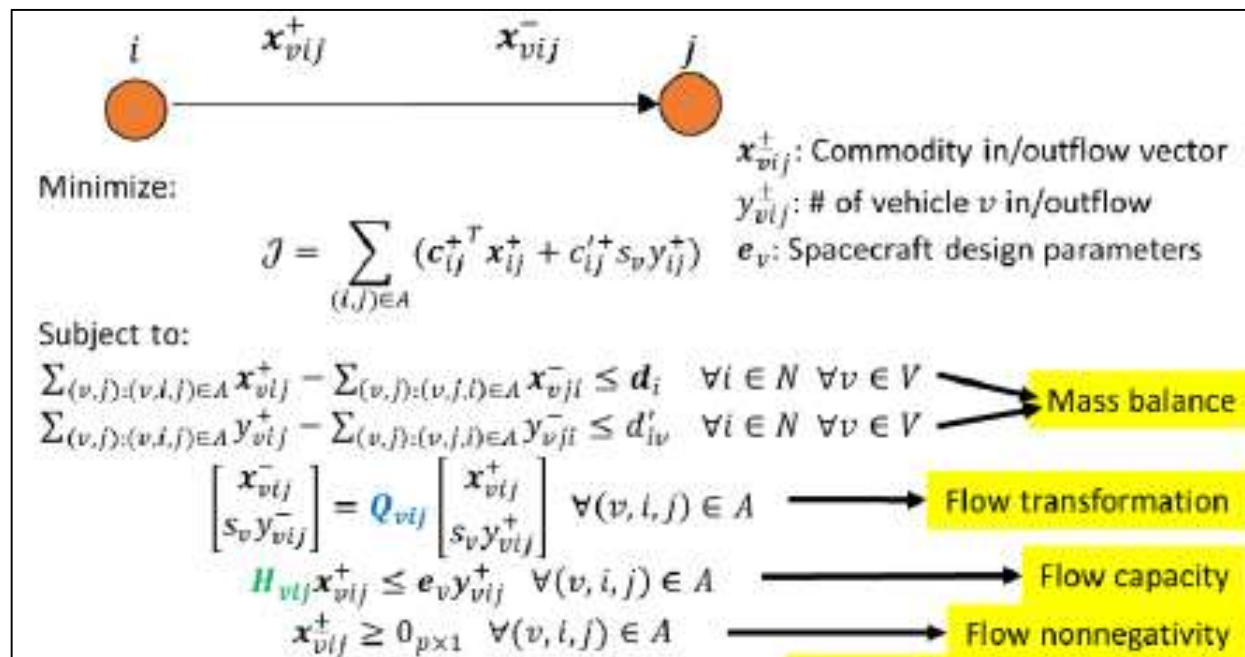
— Random service provided (e.g., repair)



## 6. OSAM logistics formulation

### Project novelties

- Model the OSAM logistics problem as a *Dynamic Generalized Multi-Commodity Network Flow* (DGMCNF) problem
- Extend the classical DGMCNF problem formulation with variables and constraints specific to OSAM logistics due to the service provision (*cf* next slide)



A DGMCNF problem is modeled and solved as a Mixed-Integer Linear Program (MILP). More detailed about the traditional space logistics formulations can be found in [2].

## 6. OSAM logistics formulation

### DGMCNF formulation extension motivations

- Traditional space logistics formulation cannot hold a given vehicle at a given node for some time
- This is essential to force a servicer at a customer satellite's location where a service has to be provided for some duration

Two additional sets of binary variables are defined that leverage the structure of the time-expanded network:

#### ❖ *Service assignment variables $h_{sv\tau}$*

- $h_{sv\tau} = 1$  if a servicer  $v$  must **start providing** service  $s$  at time step  $\tau$
- $h_{sv\tau}$  is defined only at those time steps  $\tau$  defined within the service window associated with service  $s$  (cf next slide)

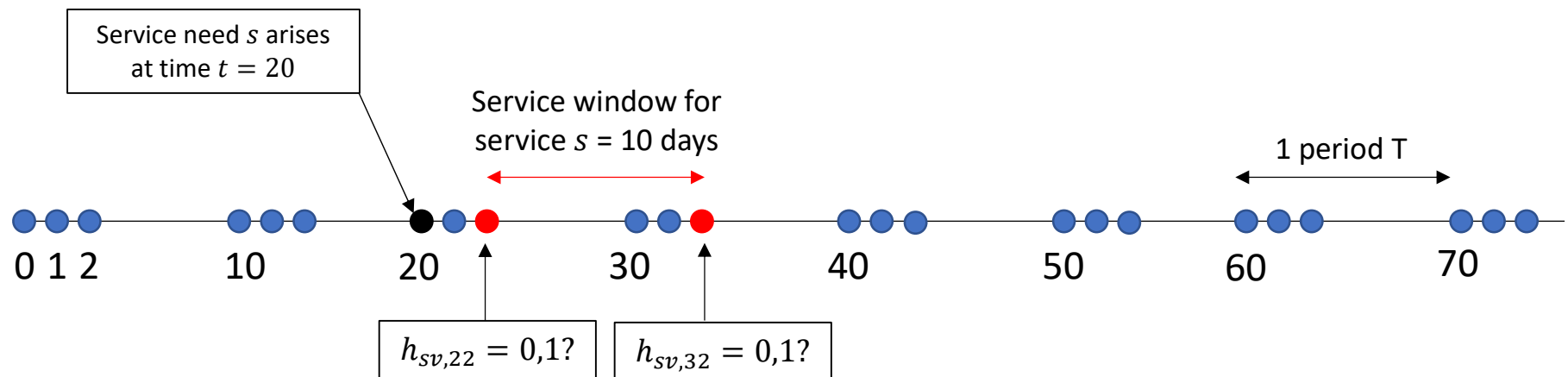
#### ❖ *Servicers' logistical variables $b_{svt}$*

- $b_{svt} = 1$  if a servicer  $v$  must **be providing** service  $s$  at time step  $t$
- $b_{svt}$  is defined at every time step of the time-expanded network

## 6. OSAM logistics formulation

### The concept of *service window*

- The service window of a service  $s$  is the interval of time within which a servicer must **start providing** service  $s$ , provided that the optimizer actually decides to provide it
- Introduced to give more flexibility to the optimizer in the assignment of services to servicers



- ❖ The  $h_{sv\tau}$  variables are only defined within the service window associated with service  $s$ .
- ❖ The  $h_{sv\tau}$  variables are defined only once per period  $T$  (red dots)
- ❖ Set of time steps when service  $s$  may be started:  $\mathcal{W}_s = \{22, 32\}$
- ❖ The blue dots immediately preceding the red dots are for transportation between nodes

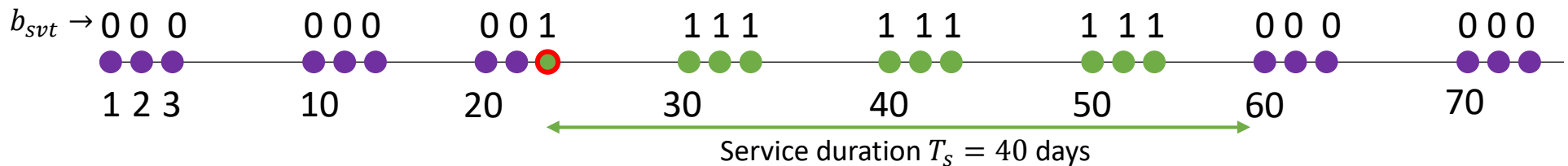
## 6. OSAM logistics formulation

**Relationship between  $h_{svt}$  and  $b_{svt}$  variables:**  $b_{svt} = \sum_{\tau \in \mathcal{W}_s} h_{sv\tau} \beta_{s\tau t}$   
 where  $\beta_{s\tau t}$  is a binary parameter defined by the software before the optimization

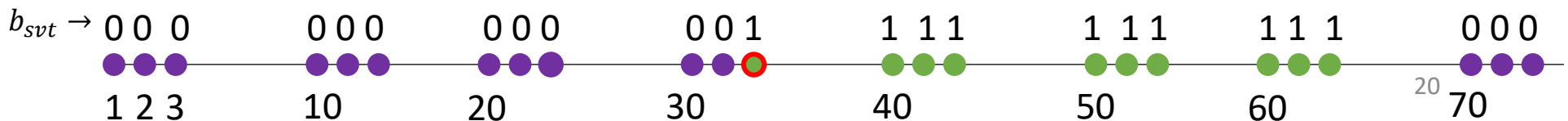
For example in slide 24 we had  $\mathcal{W}_s = \{22, 32\}$ , so at any time step  $t$ :  $b_{svt} = h_{sv,22}\beta_{s,22,t} + h_{sv,32}\beta_{s,32,t}$   
 $\beta_{s,22,t}$  and  $\beta_{s,32,t}$  are assigned to the time steps of the time-expanded network to specify when a servicer must **be providing** service  $s$  at time step  $t$  if the service starts at  $t = 22$  or  $t = 32$  respectively.

time	0	1	2	10	11	12	20	21	22	30	31	32	40	41	42	50	51	52	60	61	62	70	71	72
$\beta_{s,22,t}$	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
$\beta_{s,32,t}$	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0

❖ For example, if  $h_{sv,22} = 1$  and  $h_{sv,32} = 0$ , the service is started at  $t = 22$ :



❖ But if  $h_{sv,22} = 0$  and  $h_{sv,32} = 1$ , the service is started at  $t = 32$ :



## 6. OSAM logistics formulation

Once the  $h_{sv\tau}$  and  $b_{svt}$  variables are well defined, we can define the logistics constraints and objective functions associated with the provision of services.

### Constraints

(1) Service  $s$  may be scheduled at most once:

$$\sum_{v \in \mathcal{V}_s} \sum_{\tau \in \mathcal{W}_s} h_{sv\tau} \leq 1 \quad s \in \mathcal{S}'$$

(2) At most one service is provided to a customer satellite per time step:

$$\sum_{v \in \mathcal{V}_s} \left\{ \sum_{s \in \mathcal{S}'_i} b_{svt} \right\} \leq 1 \quad i \in \mathcal{N}_c, t \in \mathcal{T}$$

(3) Provide a service  $s$  with the right tools:

$$x_{viitk}^+ \geq \sum_{s \in \mathcal{S}'_i} \gamma_{sk} b_{svt} \quad v \in \mathcal{V}_s, i \in \mathcal{N}_c, t \in \mathcal{T}, k \in \mathcal{K}_{tools}$$

$\gamma_{sk}$  is the mapping between tools and service types (cf slide 16)

## 6. OSAM logistics formulation

The software optimizes the OSAM logistics planning so as to maximize the profits (*i.e.*, revenues – costs) generated over the planning horizon.

### Objective functions

- (1) Launch cost  $J_l$
- (2) Purchase, development and manufacturing costs  $J_{pdm}$
- (3) Penalty fees for delayed services  $J_{delay}$  (using  $h_{sv\tau}$  and  $b_{svt}$  variables)
- (4) Penalty fees for not providing a service  $J_{ns}$  (using  $h_{sv\tau}$  and  $b_{svt}$  variables)
- (5) Operation costs of the depots and servicers  $J_{ops}$
- (6) Revenues generated from the provision of services  $J_r$  (using  $h_{sv\tau}$  and  $b_{svt}$  variables)

Maximize the profits:  $J = J_r - J_l - J_{pdm} - J_{delay} - J_{ns} - J_{ops}$

# 7. Case studies

## Overview

### 2 case studies

#### Case study #1

GOAL: demonstrate the **operational scheduling of 4 specialized high-thrust servicer** over a single planning horizon with GEO satellites at different inclinations

SOFTWARE VALUE: allow OSAM operators to make the best decision regarding what propulsion technology a servicer should use for a given orbital transfer

#### Case study #2

GOAL: demonstrate **long-term strategic planning** of 2 different OSAM architectures with GEO satellites at different inclinations

SOFTWARE VALUE: support technology portfolio management and roadmapping given some market forecast

# 7. Case studies

## Assumptions

### Customer fleet assumptions – deterministic service needs

	Inspection	Refueling	Station keeping
Revenues [\$M]	10 [5]	15 [5]	20
Delay penalty fee [\$/day]	5000 [5]	100000 [5]	100000 [5]
Service duration [days]	10 [5]	30 [5]	180 [7]
Service window [days]	30	30	30
Frequency of occurrence [days]	6310 [6]	2100 [6]	2100 [6]

### Customer fleet assumptions – random service needs

	Repositioning	Retirement	Repair	Mechanism Deployment
Revenues [\$M]	10 [5]	10 [5]	30	25 [5]
Delay penalty fee [\$/day]	100000 [5]	0 [5]	100000 [5]	100000 [5]
Service duration [days]	30 [5]	30 [5]	30 [5]	30 [5]
Service window [days]	30	30	30	30
Mean frequency of occurrence [days]	2520 [6]	2520 [6]	9020 [6]	21050 [6]

### Tools and mapping to services

Tool	Inspection	Refueling	Station keeping	Retirement	Repositioning	Repair	Mechanism deployment
T1: Refueling apparatus	0	1	0	0	0	0	0
T2: Observation sensors	1	0	0	0	0	0	0
T3: Dexterous robotic arm	0	0	0	0	0	1	1
T4: Coupling mechanism	0	0	1	1	1	0	0



# 7. Case studies

## Assumptions

### Servicers' models (baseline)

	High-thrust versatile	High-thrust specialized
<b>Tools</b>	T1,T2,T3,T4	T1 or T2 or T3 or T4
<b>Dry mass [kg]</b>	3,000	2,000
<b>BP capacity [kg]</b>	1,000	1,000
<b>MP capacity [kg]</b>	200	200 (if equipped for refueling)
<b>Manufacturing cost [\$]</b>	\$75M	\$50M
<b>Propellant type</b>	Bipropellant (BP)	Bipropellant (BP)
<b>Propellant Isp [s]</b>	316	316
<b>Flight durations [days]</b>	2, 4, 10, 14	2, 4, 10, 14

# 7. Case studies

## Assumptions

### Depot

- Assumed pre-deployed at an OSAM parking node located on a non-inclined circular GEO orbit
- Propellant consumption rate for station keeping: 0.14kg/day [10]
- Manufacturing cost: \$200M
- Operating cost: \$13,000/day

### Launch vehicle (Falcon 9)

- 1 launch vehicle every 30 days
- Max payload capacity: 8,300 kg
- Launch price tag: \$11,300/kg

### Commodities' costs

- Spares: \$1,000/kg
- Mono-propellant for depot and customer satellites: \$230/kg
- Bi-propellant for the high-thrust and multimodal servicers: \$180/kg

### Tools

- Each tool costs \$100,000 and weighs 100kg

# 7. Case studies

Use case 1: operational scheduling of high-thrust servicers

## Objective and motivation

- demonstrate the tool capability in planning the operations of 4 specialized high-thrust servicers with several time-of-flight options and with GEO satellites on different orbits

<b>Servicers</b>	4 high-thrust, specialized servicers
<b>Depot</b>	1 depot pre-deployed on a non-inclined GEO orbit
<b>Number of planning horizon optimizations</b>	1
<b>Planning horizon</b>	100 days
<b>Customer fleet</b>	228 GEO satellites distributed along orbits at different inclinations
<b>Flight flexibility</b>	Launch vehicle can't resupply servicers near customer satellites
<b>Servicers' operations</b>	<ul style="list-style-type: none"><li>- When not providing a service, servicers must go back to their storage location (same as depot's location);</li><li>- Servicers can't be staged near a customer satellite to avoid interference with the satellite's operations</li></ul>

# 7. Case studies

Use case 1: operational scheduling of high-thrust servicers

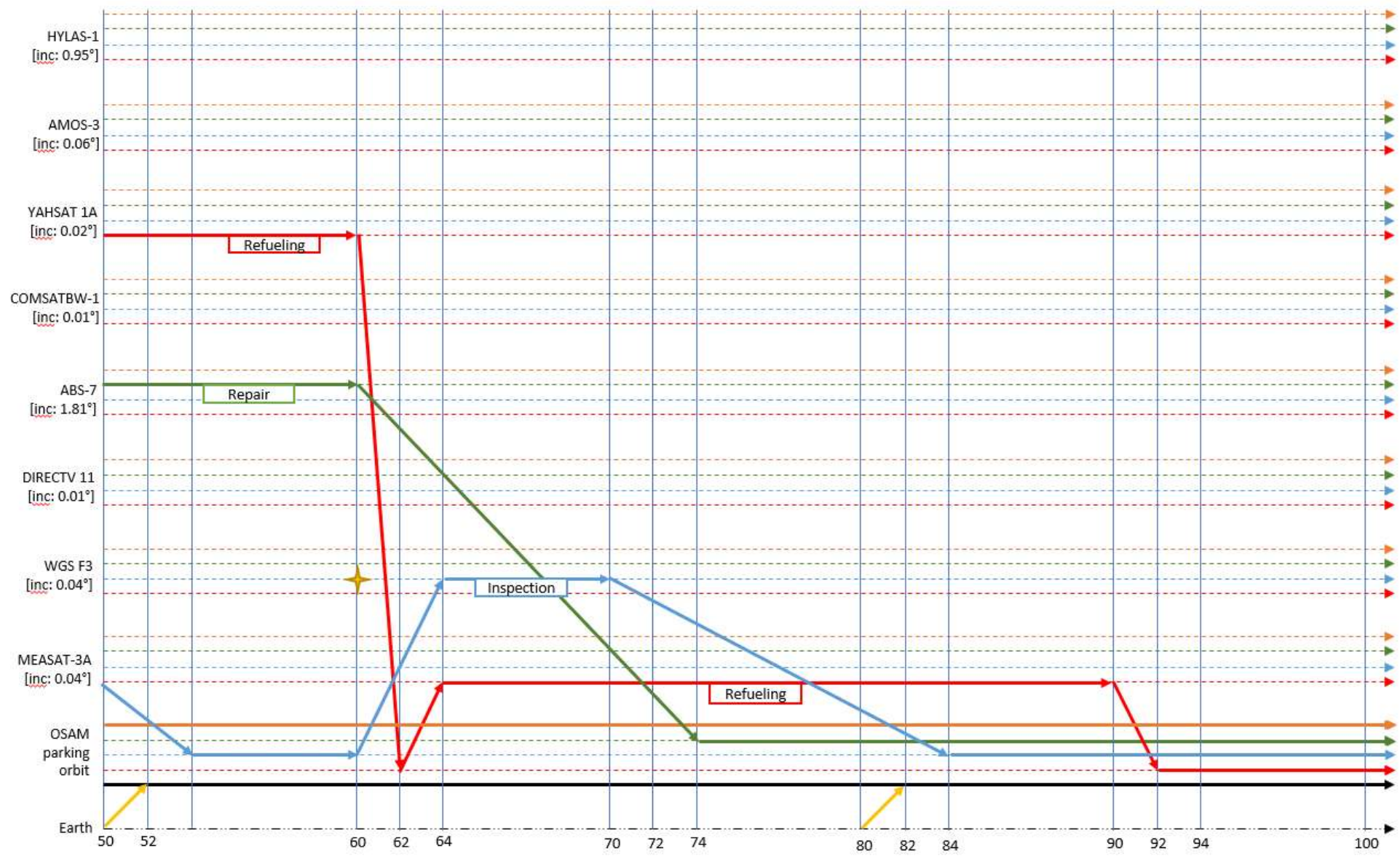
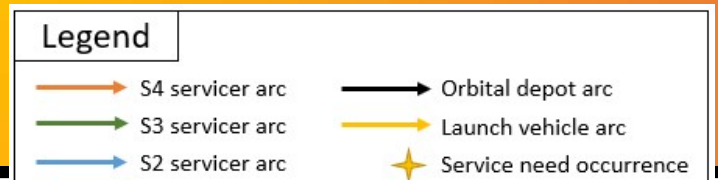
### Legend

- S4 servicer arc
- S3 servicer arc
- S2 servicer arc
- Orbital depot arc
- Launch vehicle arc
- Service need occurrence



# 7. Case studies

Use case 1: operational scheduling of high-thrust servicers





# 7. Case studies

Use case 2: long-term strategic planning

## Objective and motivation

- ❖ Compare the performance of different OSAM architectures:
  - How long is the payback period?
  - How well do they react to different market conditions, *e.g.*, as the customer base increases?
- ❖ Useful for decision makers and investors to trade OSAM architecture alternatives with respect to initial investment and profitability
  - For example, an architecture may require a low initial investment but may be slow to pay it back; another architecture may require a larger initial investment but may better leverage future market forecast

## Experiment: *run software for*

- 2 different architectures (monolithic VS distributed),
- 4 levels of service demand (customer base = 30, 71, 142 satellites)

## Analysis

Trade architecture options (Distributed VS Monolithic)

## Metrics to compare architectures

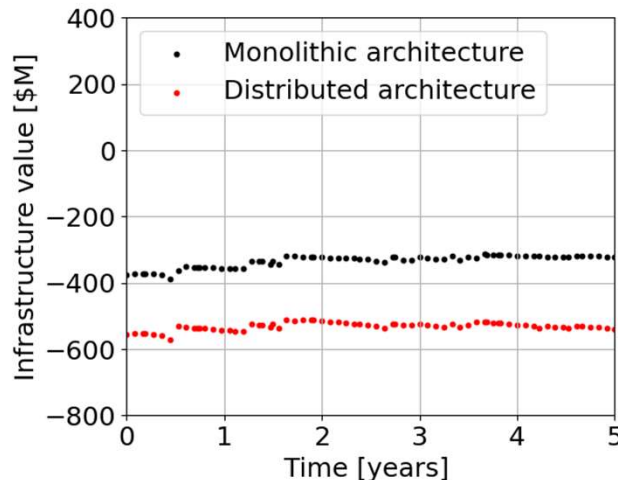
- Profits = revenues – costs
- Value = profits – initial investment

# 7. Case studies

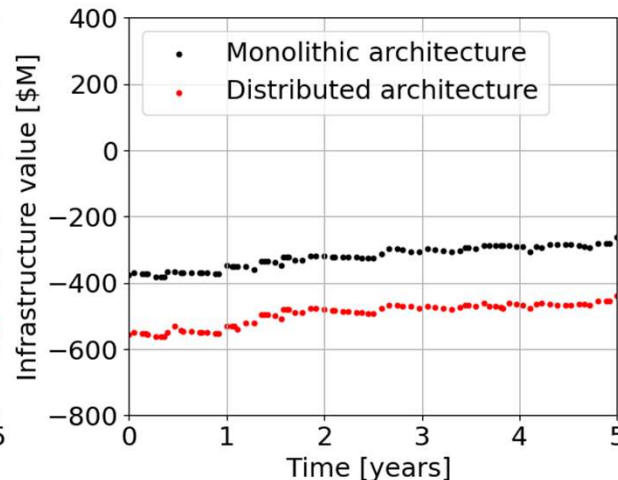
Use case 2: long-term strategic planning

Trading architectural options within the generalized multi-orbit OSAM framework

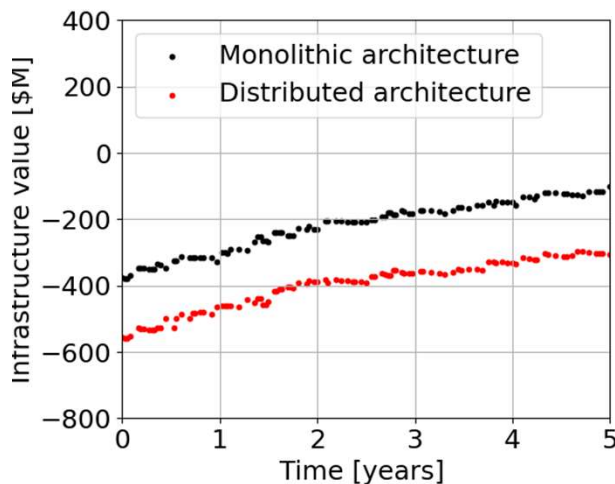
**30 satellites**



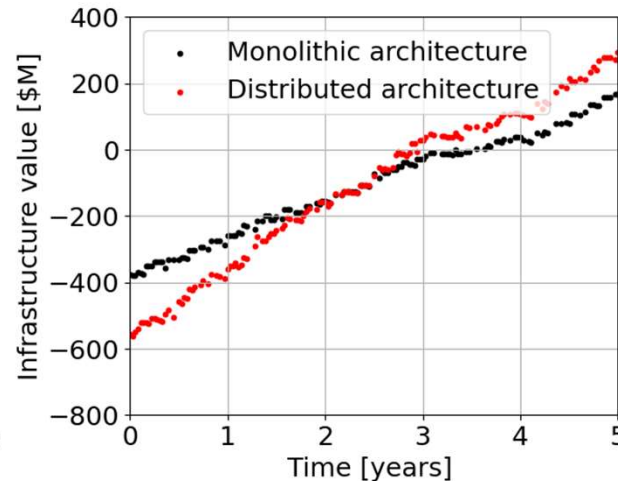
**57 satellites**



**114 satellites**



**228 satellites**



The rate of profitability (slope of the curves) of the distributed architecture increases faster as the market grows (*i.e.*, as the number of customer satellites increases)

30-sat, 57-sat, 114-sat markets:  
distributed and monolithic architectures can't pay back their initial investments within 5 years of operations

228-sat market:

- Distributed architecture becomes more valuable than monolithic after 2.8 yrs of operations
- Distributed and monolithic architectures become valuable after 2.9 yrs and 3.6 yrs of operations resp.

## 8. Concluding remarks

- Current software gives users a flexible way to model and simulate any kind of servicer:
  - Different propulsion technologies
    - To evaluate low-thrust vs high-thrust at the system level
  - Different times of flight
    - To perform tradeoff between time of flight and fuel consumption of servicers
  - Different trajectory options
    - To evaluate different operational strategies
- Current version of the software generalizes previous versions to the multi-orbit case
  - OSAM market analyses can be extended to fleet of customer satellites distributed along orbits of various shapes and sizes
- Current software may be used for at least two OSAM applications:
  - Short-term operational scheduling
  - Long-term strategic planning
- Next steps:
  - Low-thrust simulations long to run: use neural networks and/or Gaussian Processes to build surrogate models that can quickly be evaluated during the simulations
  - Deliverables:
    - Simulation framework dedicated to long-term strategic planning (for new entrants)
    - Simulation framework dedicated to short-term operational scheduling (for existing actors)



## 8. Summary of Publications So Far

### Publications:

- K. Ho, H. Wang, P. DeTrempe, T. Sarton du Jonchay, and K. Tomita, "Semi-Analytical Model for Design and Analysis of On-Orbit Servicing Architecture," *AIAA Journal of Spacecraft and Rockets*, Vol. 57, No. 6, pp. 1129-1138, 2020.
- T. Sarton du Jonchay, H. Chen, O. Gunasekara, and K. Ho "Framework for Modeling and Optimization of On-Orbit Servicing Operations under Demand Uncertainties," *AIAA Journal of Spacecraft and Rockets* (Published).
- T. Sarton du Jonchay, H. Chen, M. Isaji, and K. Ho "Modeling and Optimization of On-Orbit Servicing Operations with High- and Low-Thrust Propulsion Systems," *AIAA Journal of Spacecraft and Rockets* (Published).
- T. Sarton du Jonchay, Y. Shimane, M. Isaji, H. Chen, and K. Ho "On-Orbit Servicing Framework Generalized to the Multi-Orbit Case," *2021 AAS/AIAA Astrodynamics Specialist Conference* (Conference paper)

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doi:10.2514/6.2012-5261
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